CONSTRUCTION SPECIFICATION

MN-21. EXCAVATION

1. SCOPE

The work shall consist of the excavation required by the drawings and specifications and disposal of the excavated materials.

2. CLASSIFICATION

Excavation will be classified as <u>common excavation</u> or <u>rock excavation</u> in accordance with the following definitions or will be designated as <u>unclassified</u>.

Common excavation shall be defined as the excavation of all materials that can be excavated, transported, and unloaded by the use of heavy ripping equipment and wheel tractor-scrapers with pusher tractors or that can be excavated and dumped into place or loaded onto hauling equipment by means of excavators having a rated capacity of one cubic yard or larger and equipped with attachments (such as shovel, bucket, backhoe, dragline or clam shell) appropriate to the material type, character, and nature of the materials.

Rock excavation shall be defined as the excavation of all hard, compacted or cemented materials that requires blasting or the use of ripping and excavating equipment larger than defined for common excavation. The excavation and removal of isolated boulders or rock fragments larger than one (1) cubic yard encountered in materials otherwise conforming to the definition of common excavation shall be classified as rock excavation. The presence of isolated boulders or rock fragments larger than one (1) cubic yard will not in itself be sufficient cause to change the classification of the surrounding material.

For the purpose of these classifications, the following definitions shall apply:

<u>Heavy ripping equipment</u> shall be defined as a rear-mounted, heavy duty, single-tooth, ripping attachment mounted on a track type tractor having a power rating of at least 250 flywheel horsepower unless otherwise approved by the Inspector.

Wheel tractor-scraper shall be defined as a self-loading (not elevating) and unloading scraper having a struck bowl capacity of at least twelve (12) cubic yards.

<u>Pusher tractor</u> shall be defined as a track type tractor having a power rating of at least 250 flywheel horsepower equipped with appropriate attachments.

3. UNCLASSIFIED EXCAVATION

Excavation designated as "Unclassified Excavation" shall include all materials encountered regardless of their nature or the manner in which they are removed. When excavation is unclassified, none of the definitions or classifications stated in Section 2, CLASSIFICATION, shall apply.

4. BLASTING

The transportation, handling, storage, and use of dynamite and other explosives shall be directed and supervised by person(s) of proven experience and ability who are authorized and qualified to conduct blasting operations.

Blasting shall be done in such a manner as to prevent damage to the work or unnecessary fracturing of the foundation and shall conform to any special requirements in Section 11 of this specification. When specified in Section 11, the Contractor shall furnish the Engineer in writing, a blasting plan prior to blasting operations.

5. USE OF EXCAVATED MATERIALS

To the extent they are needed, all suitable materials from the specified excavations shall be used in the construction of required permanent earthfill or rockfill. The suitability of materials for specific purposes will be determined by the Inspector. The Contractor shall not waste or otherwise dispose of suitable excavated materials.

6. DISPOSAL OF WASTE MATERIALS

All surplus or unsuitable excavated materials will be designated as waste and shall be disposed of at the locations shown on the drawings or as directed by the Inspector.

If allowed by the Inspector, surplus or unsuitable excavated materials designated as waste may be disposed of by the Contractor at sites of his own choosing away from the site of the work in an environmental acceptable manner that does not violate local rules and regulations.

7. EXCAVATION LIMITS

Excavations shall comply with OSHA Construction Industry Standards (29CFR Part 1926) Subpart P, Excavations, Trenching, and Shoring. All excavations shall be completed and maintained in a safe and stable condition throughout the total construction phase. Structure and trench excavations shall be completed to the specified elevations and to the length and width required to safely install, adjust, and remove any forms, bracing, or supports necessary for the installation of the work. Excavations outside of the lines and limits shown on the drawings or specified herein required to meet safety requirements shall be the responsibility of the Contractor in constructing and maintaining a safe and stable excavation.

8. BORROW EXCAVATION

When the quantities of suitable materials obtained from specified excavations are insufficient to construct the specified earthfills and earth backfills, additional materials shall be obtained from the designated borrow areas. The extent and depth of borrow pits within the limits of the designated borrow areas shall be as as approved by the Inspectdor.

Borrow pits shall be excavated and finally dressed to blend with the existing topography and sloped to prevent ponding and to provide drainage.

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9. OVER-EXCAVATION

Excavation in rock beyond the specified lines and grades shall be corrected by filling the resulting voids with portland cement concrete made of materials and mix proportions approved by the Engineer. Concrete that will be exposed to the atmosphere when construction is completed shall meet the requirements of concrete selected for use under Construction Specification 31, Concrete for Major Structures, or Construction Specification 32, Structure Concrete, or Construction Specification 32a, Minor Structural Concrete, as appropriate.

Concrete that will be permanently covered shall contain not less than five (5) bags of cement per cubic yard. The concrete shall be placed and cured as specified by the Inspector.

Excavation in earth beyond the specified lines and grades shall be corrected by filling the resulting voids with approved compacted earthfill, except that, if the earth is to become the subgrade for riprap, rockfill, sand or gravel bedding, or drainfill, the voids may be filled with material conforming to the specifications for the riprap, rockfill, bedding or drainfill. Prior to correcting an over-excavation condition, the Contractor shall review the planned corrective action with the Inspector and obtain approval of the corrective measures.

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